

Garant

Indexable insert for turning CCGT 030101, for finish machining, Grade: HU7315-1

**Order data**

Order number	260046 HU7315-1
GTIN	4062406058685
Item class	21I

Technical description

Grade	HU7315-1
Chip breaker	AF
Cutting conditions	continuous
Cutting speed v_c main application	120 - 600 m/min
Feed f	0.03 - 0.1 mm/rev.
Main application	N
Tool material	Carbide
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.05 - 0.5 mm
Corner radius	0.1 mm

Coating	uncoated
ISO code indexable insert	CCGT 030101
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning